

## Coolant Cap Sealing System for MC Collets

Pioneer Coolant Cap Seals create a positive seal against the face of the Mill Chuck body and the shank of the cutting tool. The system utilizes a standard MC collet, a coolant cap that matches the collet ID, and a coolant cap nut.

- **Low Cost** - Uses standard MC collets
- **Replaceable Seals** - Utilizes standard O-rings for easy low cost replacement
- Works with all MC Collets, **will not fit BC Mill Chucks**.



<p>1. MC Collet, MCN Nut &amp; MCC Cap Required, Cap must match cutter shank diameter.</p>	<p>2. Insert a cutting tool into the MCC Cap.</p>	<p>3. Insert the MC collet into the MCN Nut.</p>
<p>4. Insert the cutting tool into the collet, thread the MCC Cap into the MCN Nut.</p>	<p>5. Tighten Cap.</p>	<p>6. Insert the assembly into the Mill Chuck &amp; Tighten fully.</p>

## MC Coolant Cap

- Works with all MC Collets, **will not fit BC Mill Chucks**
- Requires (1) MCN Nut and (1) MCC Cap
- Order Cap to match MC Collet ID Size

Nut Part Number	Collet Size	Cap Part Number	Available Sizes
MCN075	MC075	MCC075-	1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8
MCN100	MC100	MCC100-	1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 3/4, 7/8
MCN125	MC125	MCC125-	1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 3/4, 7/8, 1"
MCN075	MC075	MCC075-	6, 8, 10, 12, 14, 16
MCN100	MC100	MCC100-	6, 8, 10, 12, 14, 16, 18, 20
MCN125	MC125	MCC125-	6, 8, 10, 12, 14, 16, 18, 20, 22, 25

