

BC Operation

Preparing



Remove the lock nut from the BC holder assembly, wipe off any dirt or existing grease from taper and inside the lock nut.



Apply grease to taper.



The Grease we use, any similar brand will work.



Re-Assemble lock nut.

Tightening:

Using the correct wrench tighten the BC Mill Chuck until the body protrudes 1mm (0.040") out from the lock nut and the nut stops.



Note: If grease is not applied the nut can become sticky with some coolants and prevent the holder from reaching full tight position.